

Part Number	01810500	Name	Mill, Junk, Flt Btm, Insrtd, 3.75 OD, 2-3/8 REG P, 33.5 LG
Primary Legacy Number	1810500	Version	A.2
Secondary Legacy Number		Is Prime	Not Set
Type	Inseparable	Source	Make
Checker	Minero, Eligio 2011-03-16 03:07:57	Promoter	Bhadran, Santosh 2011-03-16 03:28:58
Described By	Document Number		Version
	D000462231		A.4
Classification	Weatherford/Fishing/Mills/Junk		
Attribute	Value	Attribute	Value
DRESSED OUTSIDE DIAMETER	3.75 in	DRESSED OUTSIDE DIAMETER TYPE	smooth
DRESSING MATERIAL	Insert and Crushed Carbide	TYPE	Inserted,Flat bottom

Part 01810500, A (Design) BOM List:

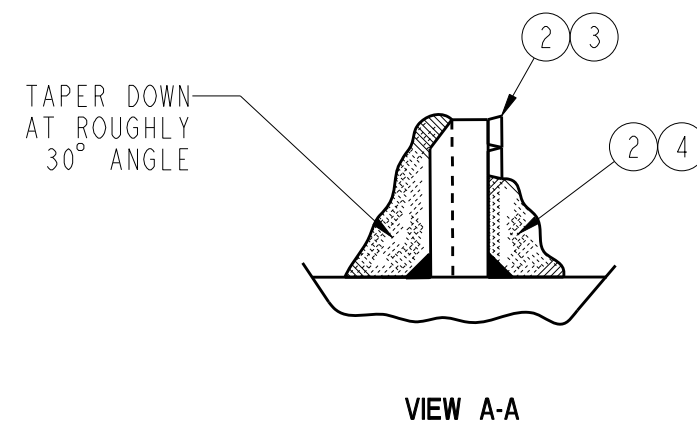
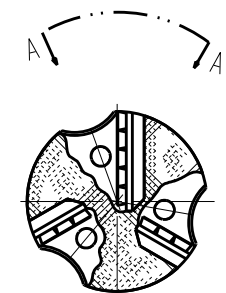
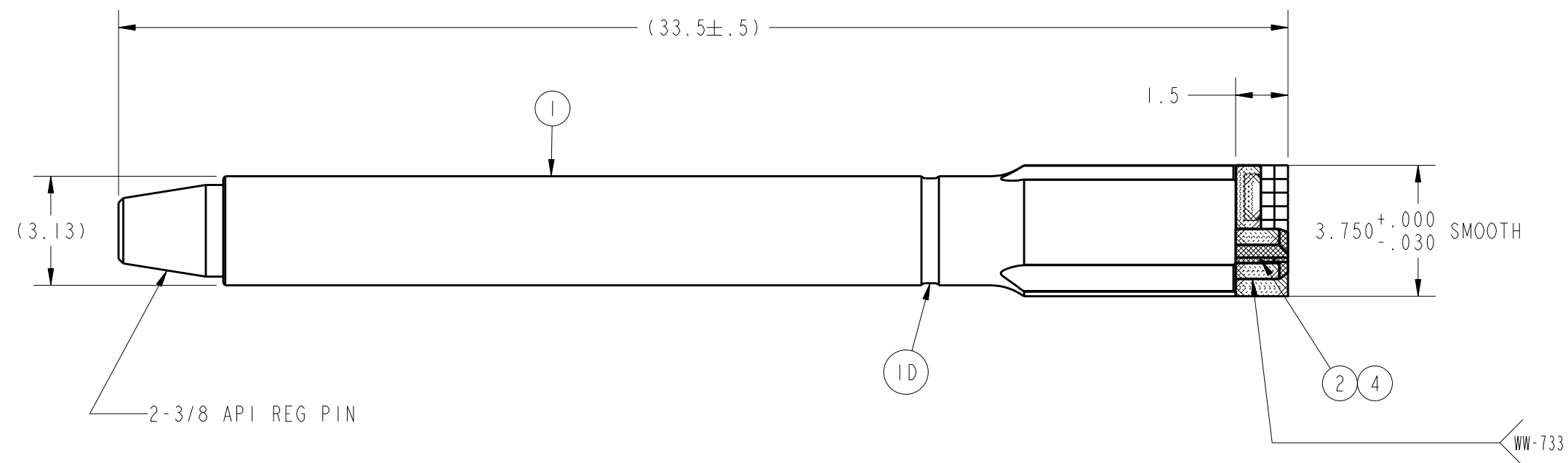
Line Number	Number	Name	Quantity	UOM	Reference Designator
1	01810438	Mill, Junk, Flt Btm, Bladed, 3.78 OD, 2-3/8 REG P, 33.5 LG	1.0	each	
2	00104547	WELD MEDIA, NICKEL SILVER 0.125 DIA IN FLUX COATED	7.0	pounds	
3	00102741	INSR, SQ tungsten CRBD 0.188 THK .391 WD 0.391 LG IN	75.0	each	
4	00102758	Rod, carbide composite 0.188 DIA 0.188 LG IN	15.0	pounds	

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PDM SYSTEM INFORMATION FOR PART 01810500
Mill, Junk, Flt Btm, Insrtd, 3.75 OD, 2-3/8 REG P, 33.5 LG



ENGINEERING LOCATION: ABU DHABI, UAE		 Weatherford		
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MACHINED SURFACES 250 RMS BREAK ALL EDGES .015" X 45° OR .015" R FILLET RADIUS .03" \ .06" ALL DIAMETERS CONCENTRIC WITHIN .030" T.I.R. ALL THREAD ENTRY AND EXIT ANGLES TO BE 25° - 45° OFF OF THREAD AXIS		ALL DIMENSIONS IN INCHES THREAD SURFACE FINISH 125/✓		
MATERIAL YIELD STRENGTH		DRAWN BY CMT 15Mar11		
TOLERANCES .X ±.1 .XX ±.03 .XXX ±.005 FRACTIONS ±1/16 X° ±5°		CHECKED BY LEO 16Mar11		TITLE MILL, JUNK, FLAT BOTTOM, INSERTED 3.75" OD, 2-3/8" REG PIN, 33.5" LG
WEIGHT HEAT TREAT		APPROVED BY SB 16Mar11		
COATING/ PLATING		SCALE 0.250"=1.000"		DRAWING NUMBER D000462231
PAINT		B		PAGE 1 OF 1
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